

# OPTIMIZATION AND VALIDATION OF ULTRA PERFORMANCE LIQUID CHROMATOGRAPHY COUPLED WITH TANDEM MASS SPECTROMETRY FOR QUANTIFICATION OF EFAVIRENZ IN HUMAN PLASMA

GAYATRI S.<sup>1\*</sup>, SURYA M.<sup>1</sup>, KARTHIK R.<sup>2</sup>, VASUNDRA L.<sup>1</sup>

<sup>1</sup>Sri Ramachandra Faculty of Pharmacy, SRIHER (DU), Chennai-600116, Tamil Nadu, India. <sup>2</sup>Bioanalytical and Analytical, Scitus Pharma Services Private Ltd, Thirumazhisai-600124, Tamil Nadu, India

\*Corresponding author: Gayatri S.; \*Email: [gayatrisru@yahoo.co.in](mailto:gayatrisru@yahoo.co.in)

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## ABSTRACT

**Objective:** This study presents the optimization and validation of a sensitive, rapid, and reliable ultra-performance liquid chromatography method for the quantification of efavirenz in human plasma, using efavirenz <sup>13</sup>C<sub>6</sub> as the internal standard.

**Method:** The liquid-phase extraction technique was used to isolate the internal standard and the analyte from human plasma. The extracted samples were analyzed using chromatography on an Acentis® Express 90 Å C<sub>18</sub> column (5 cm x 4.6 mm, 2.7µm), elution carried out using a mixture of ammonium acetate buffer (5 mmol) and acetonitrile as the mobile phase (70:30). The flow rate was maintained at 0.6 ml/min with an injection volume of 5 µl. The ionization mode was negative ion electrospray, with a source energy of 150 °C.

**Results:** The linearity of the method was confirmed by a correlation coefficient of 0.9979, and the calibration range for efavirenz was found to be 50.00-5000 ng/ml. The precision and accuracy for both intra-day and inter-day measurements showed a %CV of less than 2.3% which is within the acceptable limit. The total run time was 3 min. The mean percentage recovery was 83.9 %.

**Conclusion:** The developed method offers a significantly reduced run time, enhancing analytical throughput and efficiency compared to previously reported methods with longer durations. This makes it particularly suitable for high-throughput analysis in routine quality control or pharmacokinetic studies.

**Keywords:** FDA guidelines, Internal standard, Non-nucleoside reverse transcriptase inhibitor, QC samples

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## INTRODUCTION

Efavirenz (EF), chemically known as (4S)-6-chloro-4-(2-cyclopropylethynyl)-4-(trifluoromethyl)-1H-3,1-benzoxazin-2-one is a non-competitive inhibitor of the reverse transcriptase enzyme in HIV-1. It is a non-nucleoside reverse transcriptase inhibitor (NNRTI) with activity against HIV-1 and used as a first-line treatment of HIV infection worldwide [1, 2]. Recent advancements in the analysis of EF in human plasma have led to the development of various chromatographic techniques. However, the HPLC methods developed so far have longer retention time [3-10]. Previously, EF was extracted using both protein precipitation and liquid-liquid extraction methods and quantified using different internal standards [8]. HPLC/UV-based assays have been used to quantify multiple drugs in combined dosage forms. However, these methods have several disadvantages, including the need for a large sample volume, relatively long run times, and lower sensitivity and selectivity. Now-a-days, LC-MS/MS procedures are gaining importance due to their high sensitivity, selectivity and shorter run time [8-10]. Several analytical methods for the determination of EF, either alone or in combination with other drugs, have been developed using HPLC with UV detection. Some methods using UPLC have relatively long run time and, in addition, involve complicated processing of samples, are expensive, and have high quantification limit [9].

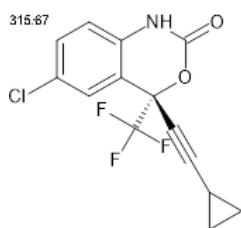


Fig. 1: The chemical structure of efavirenz

HPLC assays for EF often run for 10–25 min, with retention times around 21–22 min, including column re-equilibration. Traditional protocols typically require injection volumes of ≥100 µl and substantial sample pre-processing. Hence, it is necessary to develop an analytical method for the speedy and accurate determination of EF.

This proposed study aims to develop a bioanalytical method for speedy and accurate determination of EF in human plasma using ultra-performance liquid chromatography tandem mass spectrometry with high resolution. FDA guidelines were followed for the validation of the proposed analytical method [11, 12].

## MATERIALS AND METHODS

### Chemicals reagents, and reference compounds

Efavirenz (99.97%) and Efavirenz <sup>13</sup>C<sub>6</sub> (99.32 %) (EFIS) were purchased from Vivian Life Sciences, India. Acetonitrile, methyl tert-butyl ether (TBME), and methanol of LCMS grade were obtained from JT Baker Mumbai, India. Ammonium acetate and sodium hydroxide were purchased from Merck Limited, India. Human plasma (K<sub>2</sub>EDTA) was obtained from Scitus Pharma Services Pvt. Ltd., Chennai.

### Preparation of stock solution

Stock solutions were prepared separately for calibration standards (CC) and quality control (QC) samples. The weighed analytes were dissolved in methanol to obtain a concentration of 1000 µg/ml. A 100 µg/ml internal standard solution was prepared by dissolving the appropriate weighed quantity in methanol. All stock solutions were stored at -20 °C.

### Calibration and quality control solution preparation

Spiking solutions for CC and QC samples were prepared in 50 % methanol. CC working solutions were prepared from nine standards (Std 01 to Std 09) with concentration ranging from 50 ng/ml to 5000 ng/ml. Similarly, QC working solutions were prepared at five

levels: lower limit of quantification (LLOQ), low QC (LQC), mid QC (MQC), mid QC 1 (MQC1) and high QC (HQC), with concentrations of 50 ng/ml, 146 ng/ml, 365 ng/ml, 1662 ng/ml and 3777 ng/ml respectively. The working internal standard was prepared to give a final concentration of 1000 ng/ml.

#### Sample extraction protocol

Plasma samples were collected from individual donors and were stable for three months when stored at  $-20^{\circ}\text{C}$ . To extract EF from 0.100 ml of plasma in a polypropylene tube, 0.050 ml of EFIS working solution was added, followed by 100  $\mu\text{l}$  of 2M sodium hydroxide. The mixture was vortexed thoroughly. Raising the plasma pH to approximately pH 11.0–11.5 enhances liquid-liquid extraction efficiency of efavirenz (a lipophilic weak acid), promoting better partitioning into organic solvents. To this 2.5 ml of extraction solvent, TBME was added, capped, and vortexed for 5 min at 1500–2000 rpm, then centrifuged for 5 min at 4000 rpm at  $4\pm 2^{\circ}\text{C}$  [13, 14]. The sample was then flash-frozen for 30 s in an ice/dry ice bath to solidify the residual aqueous layer, ensuring a clean decant of the organic phase. This step minimizes cross-contamination improves recovery and enhances assay precision. The supernatant was transferred to another polypropylene tube and evaporated using a low-volume evaporator for evaporation. The dried samples were reconstituted with 0.500 ml of reconstitution solution (Acetonitrile: 5 mmol Ammonium acetate in the ratio of 80:20 v/v) and vortexed. Finally, the sample solutions were transferred to vials and 10  $\mu\text{L}$  was injected into LC-MS/MS for quantification.

#### Instrumentation

A Waters Acquity<sup>TM</sup>UPLC-Xevo TQ-S micro-Mass spectrometer system was used. It was equipped with electrospray ionization operated in negative ionization mode. Chromatographic separation was achieved on Acentis<sup>®</sup> Express 90  $\text{\AA}$  C<sub>18</sub> column, 5 cm  $\times$  4.6 mm, 2.7 $\mu\text{m}$ . The mobile phase comprised of acetonitrile and ammonium acetate in 70:30 (v/v) ratio, with a flow rate of 0.6 ml/min and an injection volume of 5 $\mu\text{l}$ .

The source temperature was set to  $150^{\circ}\text{C}$ , with a capillary voltage of 2.50 kV, cone gas flow of 100 l/h, desolvation gas flow of 1000 l/h, and probe flow rate of 600  $\mu\text{l}/\text{min}$ . Unit mass resolution was employed, and the dwell time was set to 0.1 seconds. The collision energy was optimized to  $-24\text{ eV}$  for EF and  $-22\text{ eV}$  for EFIS. Multiple reaction monitoring (MRM) mode was used to detect the following ion transitions:  $m/z$  315.67  $\rightarrow$  243.97 and EFIS:  $m/z$  321.6  $\rightarrow$  250.1. MassLynx<sup>TM</sup> software version 4.2 was used to control all parameters of UPLC and MS. The column was equilibrated with the initial mobile phase conditions for 5 min prior to each injection.

#### Method validation

Method validation is used to show that the quantitative measurements in the specified matrix are accurate and reproducible as per United States Food and Drug Administration guidance for industry bioanalytical method validation and ICH M10 guideline [11].

#### Method linearity

A calibration curve was established using nine different concentration levels arranged in increasing order, along with a blank sample. The double blank sample was extracted with an internal standard and measured before the LLOQ sample. Less than 20% of the peak area as determined at the LLOQ can be carried over. The calibration curve was constructed by plotting the nominal concentrations of the calibration standards against the ratio of the analyte peak area to the IS peak area using linear regression analysis. A weighing factor of  $1/x^2$  was applied to reduce inaccuracy at lower concentration levels. The percentage difference between the measured and nominal concentrations was used to calculate the accuracy for each CC point. The acceptance criteria for accuracy ranges from 85 to 115% for calibration points and 80 to 120% for the LLOQ. The calibration curve can be accepted only if the correlation coefficient ( $r^2$ ) is  $\geq 0.99$ .

#### Auto sampler carry-over test

Carryover was evaluated by injecting an extracted ULOQ sample followed by a blank and an LLOQ sample. The blank sample, injected

immediately after the ULOQ, was assessed to determine any carryover at the beginning of method validation.

#### Intra-assay precision and accuracy

Intra and inter-assay-based precision and accuracy were established using matrix samples obtained from pre-planned P and A extraction runs at various EF concentrations. Each run included six replicates of each QC level, including the LLOQ and LLOQ along with the calibration curve. The coefficient of variation was used as measurement of method precision.

$$\%CV = \text{Standard} \frac{\text{Deviation}}{\text{Mean}} \times 100$$

A precision of  $\leq 15\%$  and an accuracy of 85 – 115% (LLOQ: 80 – 120%) is acceptable.

#### Sensitivity-limit of quantification

The quantitative precision and accuracy of the LLOQ were assessed on an inter-assay basis (only with the acceptable P and A runs). Sensitivity was experimentally assessed by injecting six LLOQ quality control samples and comparing each sample's signal to its background noise.

#### Recovery

Recovery of analyte was assessed by comparing the analytical outcomes for extracted samples at three concentration levels with the mean peak area of six post-extracted samples spiked with neat standards at equivalent concentrations (low, medium, and high EF QC samples). The recovery of EF was calculated accordingly. Between different plasma batches and QC levels, the recovery should be consistent ( $\%CV \leq 15\%$ ).

Recovery was calculated using the formula

$$\% \text{ Recovery} = \left[ \frac{(\text{mean peak area of extracted QC})}{(\text{mean peak area of post extraction spiked QC})} \right] \times 100$$

#### Matrix factor

This test is performed to determine the possible suppression or enhancement of the ionization of the analyte and internal standard by co-eluting matrix components during mass spectrometric detection.

One lipemic (L) and one hemolyzed (H) and six lots of blank biological matrix were extracted and spiked at low and high QC levels with the neat spiking standard solution, and then compared with neat standards of the same concentration in consecutive injections.

#### Stability

Stability testing included assessment of benchtop stability, freeze-thaw stability, dry extract, processed sample stability, and frozen stability. Furthermore, the stability of EF in the stock solution and in human whole blood was assessed. Human plasma and whole blood samples were spiked with EF at low (146.00 ng/ml) and high (3777.00 ng/ml) concentrations. The samples were then kept for stability assessment at the designated times and temperatures. For bench-top stability, whole blood samples were kept at room temperature for two hours, while plasma samples were maintained at room temperature for 24 h. Freeze/Thaw stability was assessed by freezing samples at  $-20^{\circ}\text{C}$  and thawing them through three complete cycles. A storage temperature of  $-20^{\circ}\text{C}$  or  $-70^{\circ}\text{C}$  was used for the assessment of frozen long-term stability, for a duration of 113 d.

## RESULTS

#### Method development

The key goal in mass spectrometry tuning is to acquire appropriate fragmented ions and response for both EF and EFIS (fig. 2), by adjusting the mass spectrometer parameters, fragmentation patterns and ionization mode [13, 14]. ESI-LC-MS/MS has proven to be an effective method for pharmacokinetic studies due to its ability to meet the sensitivity and selectivity criteria of bioanalytical approaches. The assay development employed the MRM technique, with parameters fine-tuned to enhance the analyte's response.

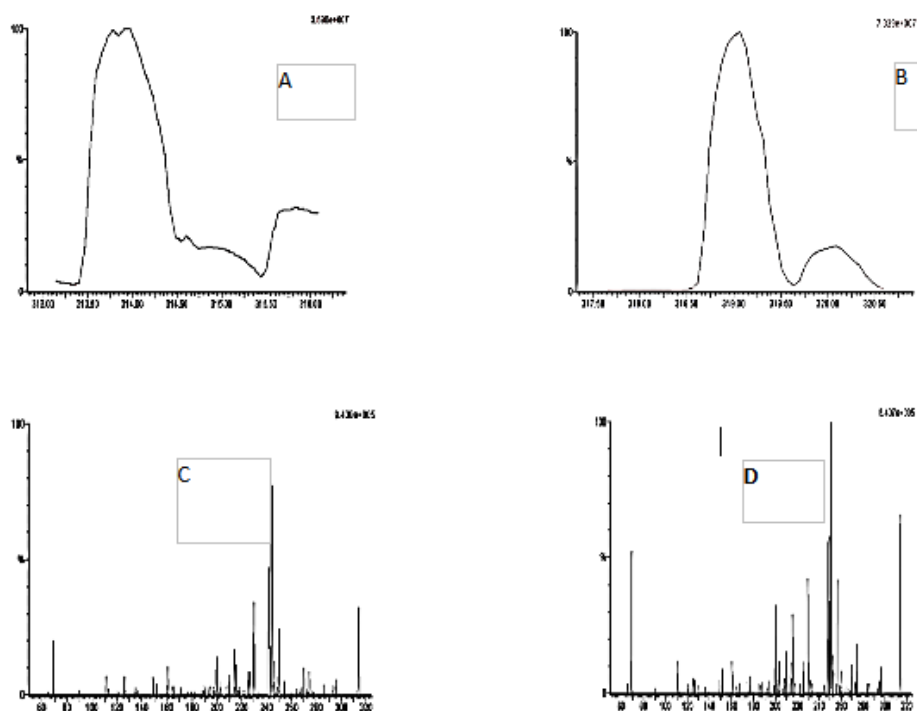


Fig. 2: Mass spectral area of efavirenz (A), efavirenz <sup>13</sup>C<sub>6</sub> (B) and daughter ion of efavirenz (C) and efavirenz <sup>13</sup>C<sub>6</sub> (D)

Compound name: EFAVIRENZ  
 Correlation coefficient:  $r = 0.998946$ ,  $r^2 = 0.997894$   
 Calibration curve:  $0.000507023 \times x + 0.000722657$   
 Response type: Internal Std (Ref 2), Area \* (IS Conc. / IS Area)  
 Curve type: Linear, Origin: Exclude, Weighting:  $1/x^2$ , Axis trans: None

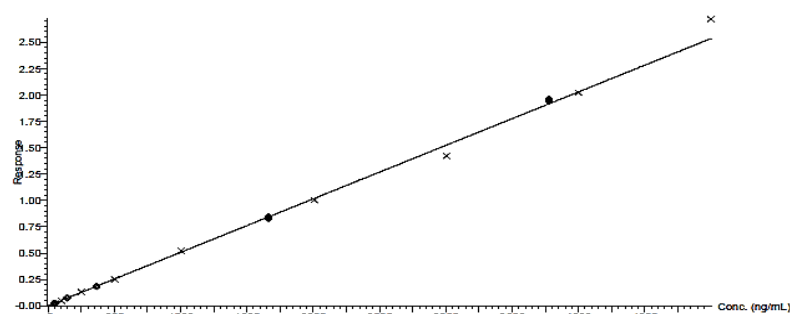


Fig. 3: Calibration curve of efavirenz

Table 1: Calibration curve concentration

Concentration of calibration curve (ng/ml)	Mean±SD	% CV	% Accuracy	% Deviation
STD 1	50.81±0.650	1.28	101.62	1.62
50.00				
STD 2	98.01±2.903	2.96	98.01	-1.99
100.00				
STD 3	250.27±4.852	1.94	100.11	0.11
250.00				
STD 4	505.38±8.601	1.7	101.08	1.08
500.00				
STD 5	1005.15±15.082	1.5	100.52	0.52
1000.00				
STD 6	1981.69±11.893	0.6	99.08	-0.92
2000.00				
STD 7	2945.78±82.431	2.8	98.19	-1.81
3000.00				
STD 8	3976.57±54.980	1.38	99.41	-0.59
4000.00				
STD 9	5225.35±148.964	2.85	104.51	4.51
5000.00				

n=5. STD=standard, SD=standard deviation, % CV=percent coefficient of variation

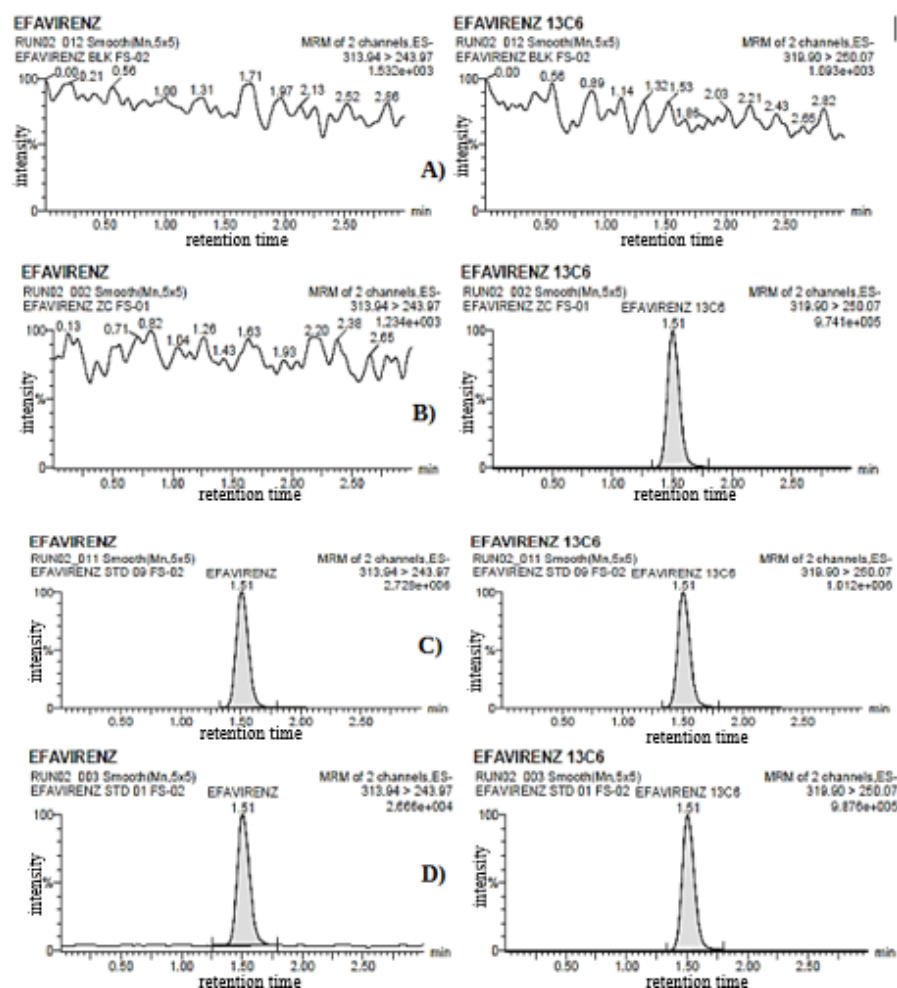


Fig. 4: Chromatogram of A) Blank human plasma B) Blank human plasma spiked with the internal standard, C) LLOQ level D) ULOQ level

## Method validation

### Linearity

The method was found to be linear over the concentration range of 50.00 to 5000.00 ng/ml for EF and EFIS. Calibration curves were constructed using linear regression with a  $1/x^2$  weighting factor to enhance accuracy at lower concentrations.

### Calibration curve

The developed method was found to be linear, with a slope of 0.00050702, an intercept of 0.0007226, and a determination coefficient  $r^2$  of 0.99789. These findings show that the present approach is reliable and reproducible within the range of 50 to

5000 ng/ml. The back-calculated concentrations of the calibration standards are presented in table 1 and illustrated in fig. 3.

### Inter-assay precision and accuracy

The method's reproducibility was tested using three precision and accuracy batches, consisting of both intraday and interday batches. The observed accuracy ranged between 98.1 and 100 %.

### Sensitivity limit of quantification

The LOQ signal-to-noise (S/N) value for 6 injections of EF was determined and found to be within the acceptance criteria, with a mean  $S/N \geq 5:1$ .

Table 2: Intra and Inter-assay precision and accuracy of QC samples

Type of assay	Parameters	LLOQC 50.00 ng/ml	LQC 146.00 ng/ml	MQC 1660.00 ng/ml	HQC 3777.00 ng/ml
Inter-assay P and A <sup>1#</sup>	Inter run mean	49.05	145.96	1636.67	3774.88
	Inter run SD	1.142	1.746	16.149	73.505
	Inter run % CV	2.3	1.2	1.0	2.0
	Inter run % Accuracy	98.1	100.0	98.6	99.9
	Inter run % deviation	-1.9	0.0	-1.4	-0.1
Intra-assay P and A <sup>2#</sup>	Intra run mean	50.12	148.40	1619.12	3775.88
	Intra run SD	1.101	2.380	13.148	63.901
	Intra run % CV	2.19	1.6	0.8	1.7
	Intra run % Accuracy	100.24	101.6	97.4	100.0
	Intra run % deviation	0.24	1.6	-2.6	0.0

<sup>1#</sup>n=6 and <sup>2#</sup>n=18, P and A= Precision and Accuracy, LLOQC=lower limit of quantification quality control, LQC=low quality control, MQC=mid quality control, HQC=high quality control, SD=standard deviation, % CV=percent coefficient of variation

### Recovery

Recovery of EF and EFIS were assessed by comparing the mean peak areas of six extracted LQC, MQC, and HQC samples to those of six post-extraction samples spiked with neat standards containing equivalent amounts of low, medium, and high EF QC samples. Recovery was calculated using the following formula,

$$\% \text{ recovery} = \left[ \frac{\text{mean peak area of extracted QC}}{\text{mean peak area of post-extraction spiked QC}} \right] \times 100$$

Results were shown in table 3

### Matrix factor

The matrix effect performance was assessed. Both the intra-batch mean accuracy and precision were found to be within specifications,

indicating the absence of ion enhancement or suppression. The results were presented in table 4.

### Stability

Stability experiments included dry extract stability, processed sample stability, short-term stability and long-term stability, auto sampler stability, freeze-thaw stability, bench-top stability, whole blood stability, and in-solution stability. The analyte was detected with good precision and consistent percentage recoveries, passing all stability tests. According to the results of the freeze-thaw stability test, EF remained stable for three cycles. The results demonstrated that plasma samples could undergo freezing and thawing without compromising the reliability of the analyte, according to the conditions outlined in the optimized method. The observed findings were given in table 5.

**Table 3: Recovery studies**

Sample	Sample level	% Recovery	Mean±SD	% CV
Efavirenz	HQC	81.81	83.9±1.9	2.2
	MQC	85.19		
	LQC	84.81		
Efavirenz <sup>13</sup> C <sub>6</sub>	HQC	94.61	94.1±0.5	0.5

n=6, SD=standard deviation, % CV=percent coefficient of variation, LQC =low quality control, MQC=mid quality control, HQC=high quality control

**Table 4: Matrix effect**

Matrix lot no	LOW	Accuracy	HIGH	Accuracy
	146.00 (ng/ml)		3777.00 (ng/ml)	
1	142.07	97.31	3543.26	93.81
	140.92	96.52	3582.03	94.84
	139.16	95.32	3552.30	94.05
Intra-run Mean±SD	140.7190±1.46569		3559.1950±20.28218	
Intra-run CV%	1.04		0.57	
Intra-run % nominal	96.38		94.23	
Intra-run % deviation	-3.62		-5.77	
2	142.69	97.73	3610.15	95.58
	138.28	94.71	3488.24	92.35
	141.38	96.83	3550.90	94.01
Intra-run mean±SD	140.7803±2.26376		3549.7650±60.96394	
Intra-run CV%	1.61		1.72	
Intra-run % nominal	96.42		93.98	
Intra-run % deviation	-3.58		-6.02	
3	141.38	96.84	3540.29	93.73
	141.05	96.61	3533.40	93.55
	142.00	97.26	3599.17	95.29
Intra-run mean±SD	141.4757±0.47907		3557.6200±36.14463	
Intra-run CV%	0.34		1.02	
Intra-run % nominal	96.90		94.19	
Intra-run % deviation	-3.10		-5.81	
4	142.45	97.57	3599.58	95.30
	143.28	98.14	3585.81	94.94
	141.27	96.76	3590.34	95.06
Intra-run mean±SD	142.3313±1.01048		3591.9103±7.01982	
Intra-run CV%	0.71		0.20	
Intra-run % nominal	97.49		95.10	
Intra-run % deviation	-2.51		-4.90	
5	141.50	96.92	3578.60	94.75
	140.10	95.96	3557.78	94.20
	142.23	97.42	3616.59	95.75
Intra-run mean±SD	141.2783±1.08171		3584.3220±29.82119	
Intra-run CV%	0.77		0.83	
Intra-run % nominal	96.77		94.90	
Intra-run % deviation	-3.23		-5.10	
6	141.97	97.24	3572.39	94.58
	144.88	99.23	3587.96	94.99
	142.90	97.88	3627.15	96.03
Intra-run mean±SD	143.2507±1.48667		3595.8323±28.21749	
Intra-run CV%	1.04		0.78	
Intra-run % nominal	98.12		95.20	
Intra-run % deviation	-1.88		-4.80	
L	148.65	101.82	3586.42	94.95
	141.30	96.78	3600.42	95.32
	143.73	98.45	3606.97	95.50

Matrix lot no	LOW	Accuracy	HIGH	Accuracy
	146.00 (ng/ml)		3777.00 (ng/ml)	
Intra-run mean±SD	144.5620±3.74365		3597.9367±10.49766	
Intra-run CV%	2.59		0.29	
Intra-run % nominal	99.02		95.26	
Intra-run % deviation	-0.98		-4.74	
H	143.31	98.16	3630.10	96.11
	141.77	97.10	3569.91	94.52
	145.61	99.73	3573.03	94.60
Intra-run mean±SD	143.5620±1.93435		3591.0123±33.88340	
Intra-run CV%	1.35		0.94	
Intra-run % nominal	98.33		95.08	
Intra-run % deviation	-1.67		-4.92	

n = 3, SD=standard deviation, % CV=percent coefficient of variation, L=lipemic and H= hemolyzed

Table 5: Stability data

Drug	Nominal concentration (ng/ml)	Stability	Accuracy (%)	Precision (% CV)
EF LOW	146.00	21.5 h at RT (Bench top)	100.9	1.6
	146.00	26.5 h at RT (Processed sample)	99.8	1.4
	146.00	25.0 h at RT (Dry extract)	101.4	1.9
	146.00	113 d in-20 °C (LT)	100.9	2.0
	146.00	113 d in-70 °C (LT)	101.4	1.8
	146.00	2.0 H at RT (whole blood)	99.9	1.0
	146.00	2.0 H at ice bath (whole blood)	100.4	0.6
	146.00	2.0 H at ice bath(4–6 °C) (whole blood)	100.0	0.2
EF HIGH	3777.00	21.5 h at RT (Bench top)	100.3	0.3
	3777.00	26.5 h at RT (Processed sample)	100.0	0.8
	3777.00	25.0 h at RT (Dry extract)	98.3	0.8
	3777.00	113 d in-20 °C (long term)	101.0	0.8
	3777.00	113 d in-70 °C (long term)	99.5	2.0
	3777.00	2.0 H at RT (whole blood)	100.1	0.7
	3777.00	2.0 H at ice bath(4–6 °C) (whole blood)	100.0	0.2
	3777.00	2.0 H at ice bath(4–6 °C) (whole blood)	100.0	0.2

% CV=percent coefficient of variation, RT=Room temperature, LT=Long term

### Ruggedness

Various analytical columns and instruments were used to evaluate the method's ruggedness. It was found that changes in column type and instrument did not significantly affect the method's performance, demonstrating the robustness across different laboratory setups.

### DISCUSSION

The MRM transition for EF was selected based on the fragmentation pattern. The precursor ion at  $m/z$  314.1 (corresponding to the  $[M-H]^-$  ion) produces a dominant and consistent product ion at  $m/z$  244.1. The optimized collision energy of -24 eV determined through direct infusion of EF standard solution yielded the highest signal intensity for the product ion with minimal background interference. This transition aligns with previously published and validated methods.

For the internal standard, a fluorinated analog of EF, was chosen due to its similar physicochemical properties, retention behaviour, and ionization efficiency. The selected transition provides a strong and stable signal intensity with negligible cross-talk with the EF transition. The collision energy was optimized to -22 eV to maximize sensitivity while maintaining peak symmetry and reproducibility.

The technique showed strong linearity for EF across the 50.00–5000.00 ng/ml concentration range, suitable for pharmacokinetic and therapeutic drug monitoring (TDM) studies. Strong linearity and high reliability, necessary for reproducible results within the validated range, were indicated by the calibration curve's high determination coefficient ( $r^2 = 0.99789$ ).

In the earlier methods [4-9], sample preparation techniques included protein precipitation, solid-phase extraction, or liquid-liquid extraction using TBME or ethyl acetate, typically following alkalization. Most methods employed gradient elution, and mobile phase additives commonly included ammonium formate, ammonium acetate, formic acid, or acetic acid.  $C_{18}$  reversed-phase columns were predominantly used, although phenyl-modified silica

phases were occasionally reported. A previously reported UPLC-MS/MS method employing a fluorinated internal standard achieved a higher sensitivity [10]. However, it demonstrated comparatively lower precision ( $CV < 8\%$ ) and accuracy (95.2–108%), along with a longer run time. In contrast, the present method offers significant advantages, including reduced analysis time (3 min), cost-effectiveness, and improved throughput, making it more suitable for high-volume bioanalytical applications.

The reported methods with LC MS/MS and UPLCMS/MS offer high sensitivity and precision but requires a higher cost and complexity of the instrument [8, 10]. The inter-assay variability was found to be high in some earlier reported methods due to multi-drug interferences [3, 7]. Evaluations conducted for the present method, within and between days, verified precision and accuracy, revealing an accuracy range of 98.1 % to 100 % and inter-assay precision ( $CV \leq 2.3 \%$ ). The method's suitability for routine clinical application, where reproducibility is essential for patient care, is supported by its high degree of consistency.

The method's sensitivity to identify low quantities of EF was confirmed when the LOQ, as measured by the signal-to-noise (S/N) ratio, satisfied the  $S/N \geq 5:1$  acceptance threshold. In clinical settings, particularly those with low drug concentrations, this guarantees precise monitoring of therapeutic medication levels.

The matrix factor assessment confirms the absence of matrix effect due to ion suppression. Bhargavi *et al.* [4] focused more on impurities than bioanalytical recovery and Adegbola *et al.* [5] provided acceptable recovery but lacked detailed variability across different concentrations. The recovery consistency in the present method is better than many earlier HPLC methods, particularly because it focuses solely on EF without interference from co-administered drugs. Recovery trials showed stable and repeatable recovery rates across different concentrations, proving that the extraction procedure has no discernible impact on analyte quantification.

Long term or handling-based stability was not explored in most of the reported methods, whereas, in the present, EF's stability in samples under standard handling and storage settings was confirmed by validating the method's stability under a variety of conditions, including freeze-thaw cycles. In regular clinical practice, this is essential for guaranteeing the precision and dependability of results. Ruggedness demonstrated the method's great adaptability to various lab settings. Very few studies [3, 4, 6] explicitly tested ruggedness; most were performed under controlled lab conditions, limiting real-world reliability. The present method's ruggedness adds significant practical value, especially in decentralized clinical labs, making it better suited for widespread implementation.

## CONCLUSION

We created, optimized and verified a very trustworthy bioanalytical approach to measure EF in human plasma. Our approach is unique in that it only needs a small amount of plasma, which is processed in three minutes using liquid-liquid extraction. Analyte recovery was consistent with the extraction technique, and there was no matrix suppression. Notably, the plasma batch had no effect on either metric. Furthermore, the method's accuracy and precision adhered to regulatory criteria. The measured analytes are demonstrated to be stable under stress conditions that might arise during the implementation of this approach.

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Nil

## AUTHORS CONTRIBUTIONS

Gayatri S Conceptualized the study, designed the method development plan, and supervised the overall project. Surya M: Performed the LC-MS/MS method development, optimization and validation. Karthik R: Analyzed data, interpreted results, and contributed to troubleshooting analytical issues. Vasundra L: Prepared figures, tables, and contributed to drafting the manuscript. All authors read and approved the final manuscript.

## CONFLICT OF INTERESTS

No conflict of interest

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